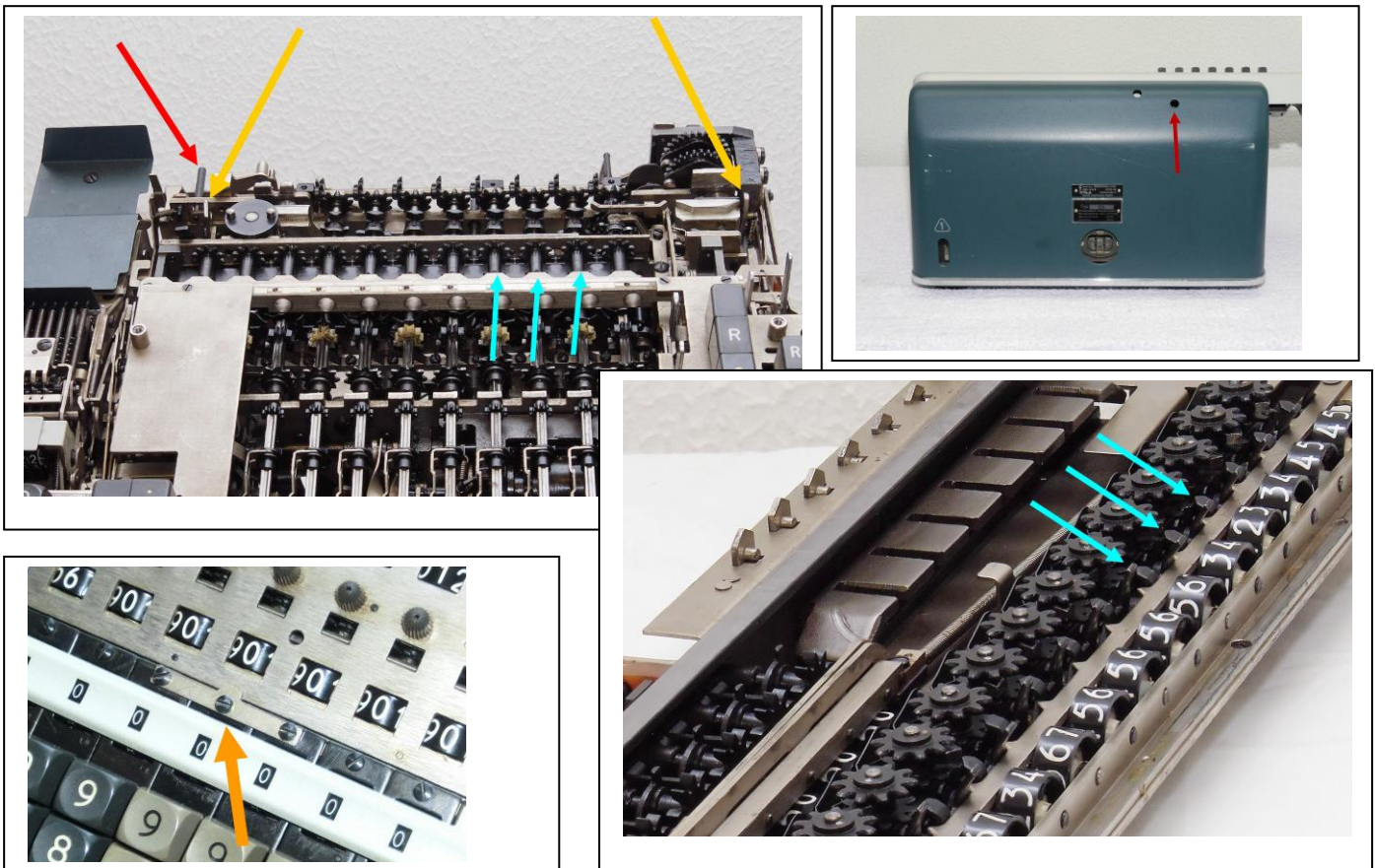


Remove casing and carriage

To remove the machine from its casing proceed as follow:

1. Remove the keyboard cover
2. Remove the carriage cover
3. Remove the metal stroke situated between keyboard and carriage (see orange arrow)
4. The back of the carriage is hold by two small clamps at the yellow arrows. These clamps hold the carriage-back in place. When they are raised a bit, the carriage can be taken out:
 - a. One clamp is located on the right side and visible from there. A small recess in the casing gives access to the clamp. It can be raised with a screwdriver.
 - b. The other one can be reached through the hole (see picture top-right). This clamp is secured with a long screw. Through the hole give it a few turns to the left. Then lift it with a screwdriver.

Now the carriage can be lifted straight-up from its support.



After removal of the carriage remove the four screws which hold the casing.

To remove the bottom finally put the machine on one side by removing 2x4 screws. While doing this make sure that the machine is well supported to prevent it from falling.

The spring-loaded feet remain connected with the chassis.

For rebuilding the casing work in reverse order.

Refitting the carriage:

Refitting of the carriage is done in the reverse order of removal, but before starting put the front of the machine on a support to get the keyboard about horizontal.

Doing that prevents that small steel plates of the counter mechanism prevent the carriage from sliding down onto its support when you try to put it back in place. (see blue arrows)