

The casing does not contain any visible screws. It is mainly kept together by a single rod (see 2), a few flanges and four screws on the bottom of the machine.

It can be disassembled as follows:

1. Put the machine on its back
2. Best place M6 screws in the chassis. Big holes in the bottom plate allow access to it. These screws will form the "feet" on which the calculator rests after case removal.
3. Now remove the four bottom screws. Take the bottom off. There are two flanges on the back (at position 1). The bottom must be shifted a bit to uncouple it from those flanges.
4. Now, holding the machine on the back with one hand and on the front with the other hand turn the machine back in it's normal position.
5. Remove the small front plate.
6. In the front there are three small screws (see 3). Turn them loose one or two turns. Next to the screws there are two rods (see 4). They hold the back of the keyboard cover. If you pull them towards the front, the keyboard cover can be removed.
7. Now the sides of the casing and can be taken off (see 5). Note: Untill now the back is hold by a long rod (see 2). It will come off as well now.
8. Finally remove the carriage cover by loosening two screws on each side.

Assembly is not difficult, but must be done in exactly the opposite order.

