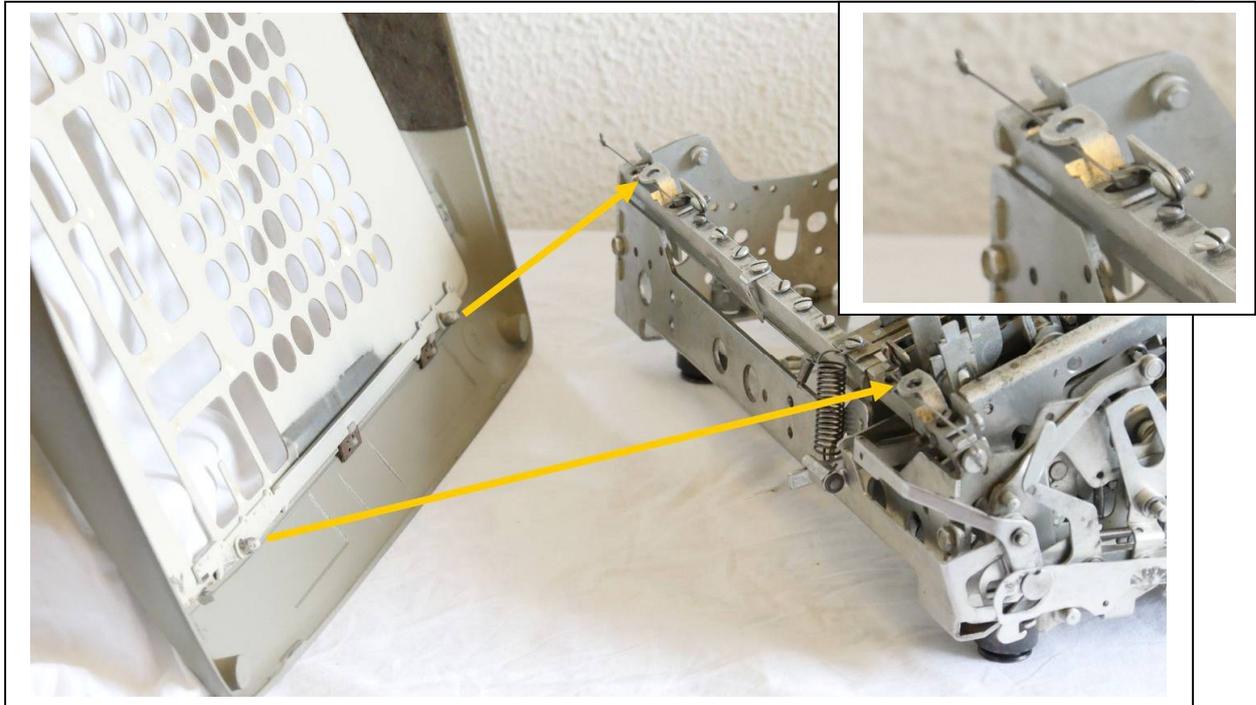


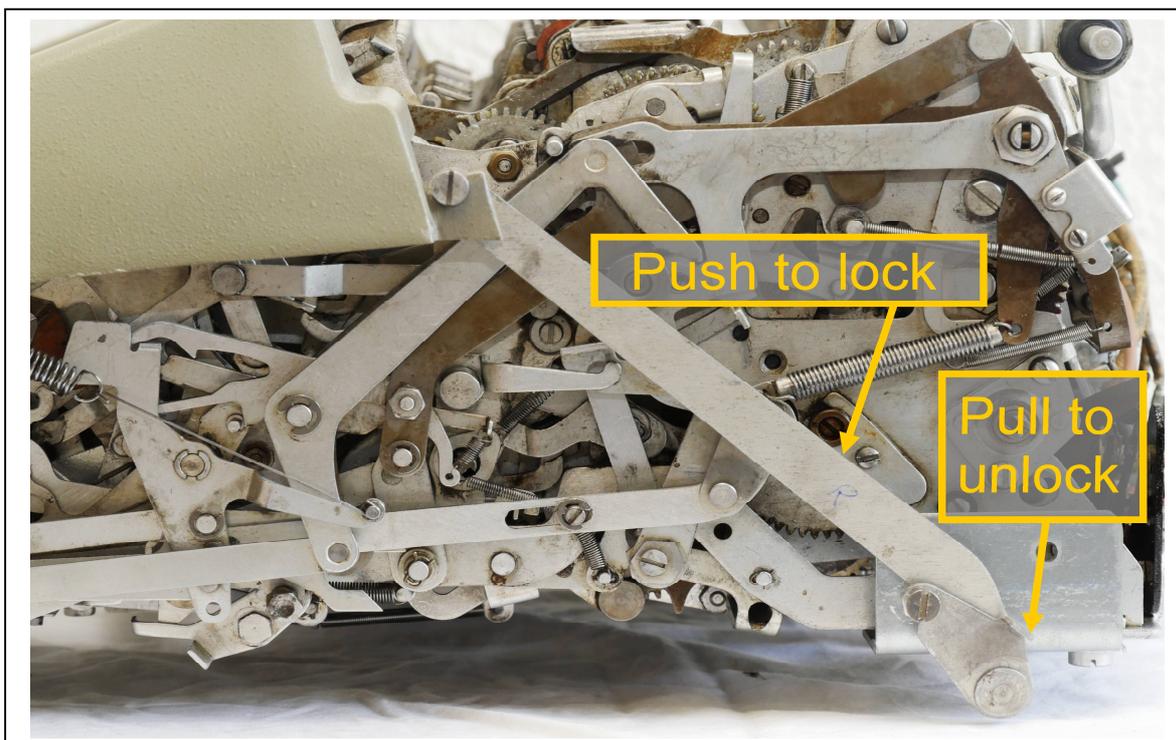
When I received the machine, the casing was loose. A first inspection showed that some parts were missing. Not knowing how exactly the original mechanism looked like, I managed to more-or-less reconstruct it.

The explanation below may help in closing the casing. Opening will be done following the same steps in reverse order. The bottom of the casing is not shown in the pictures but necessary to close it.

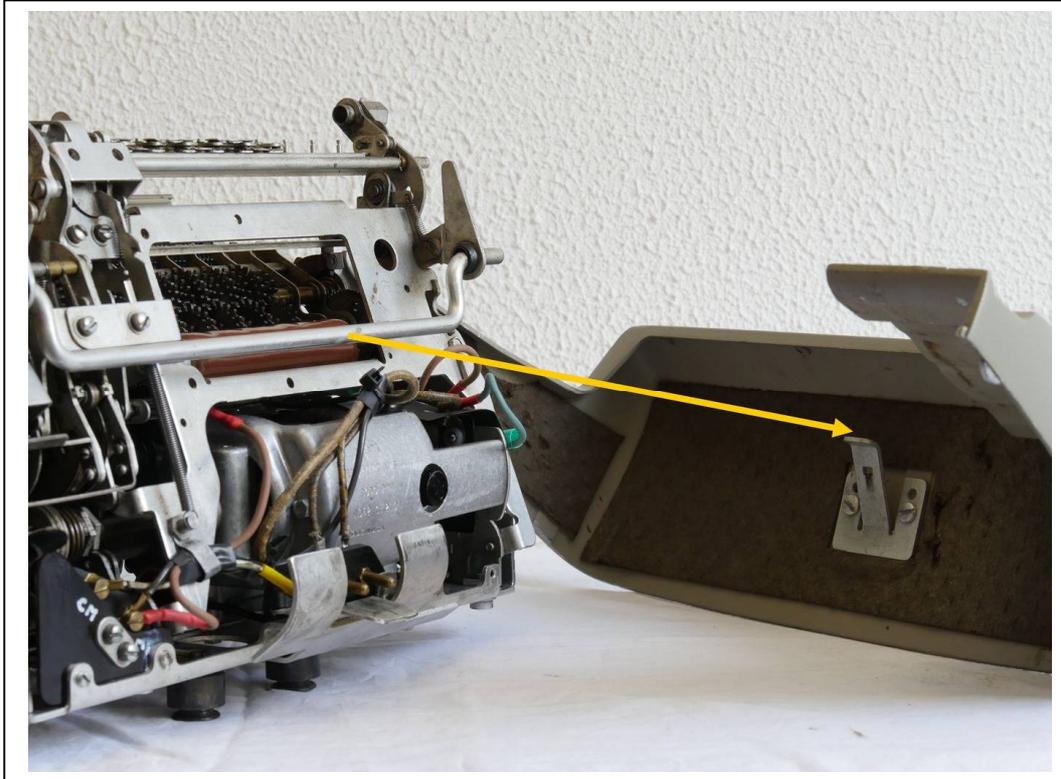
1. Put the machine with its feet in the openings of the case bottom. Then shift it backward. Now loosen the feet a few turns. Doing that, the machine is lifted a bit which is necessary for the next step.
2. Mount the keyboard cover as shown in the next figure. The two pins fit into the holes as shown. A spring on each side locks the pins. If they fail to lock, the machine has to be lifted a bit more.



3. Next the back part of the keyboard cover is secured as shown in the picture below.



- The next step is to mount and secure the back part of the casing.
Tighten the feet which were loosened in step 1.
Also for the back cover a clamp system is used. Two small pieces of metal on the back part fit into holes of the keyboard cover. The metal piece on the back cover is shifted over the metal rod. If all is well, it fastens itself. To gain some flexibility for this step the rod is mounted in rubbers.
Now it may be possible/necessary to further shift the machine backward in its casing.



- Finally four bolts (here white plastic) prevent that the machine can move inside its casing. This way the entire closing mechanism is secured.



6. Now the carriage should be mounted on te machine.
7. When that is done, the carriage cover is mounted. This again is a clamp system. The rod on the carriage will support two rubbers on the left and right hand side of the cover. To fasten the carriage two moveable arms on the carriage are to pressed into holes in the cover (see picture). This can best be done while the entire machine rests on one side.

